



# Real operation pem fuel cells HEALTH-state monitoring and diagnosis based on dc-dc Converter embedded EIS

## DISSEMINATION

### Papers (3 Published - 2 Under Submission)

**Characterization of an H<sub>2</sub>/O<sub>2</sub> PEMFC Short-Stack Performance Aimed to Health-State Monitoring and Diagnosis**  
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**Abstract**  
Proton exchange membrane fuel cell (PEMFC) is one of the most promising technologies in energy conversion. Nevertheless, improper operating conditions can severely affect the fuel cell (FC) lifespan. It is a matter of fact that several degradation mechanisms could take place inside the cell in one of abnormal operating conditions. Among these, improper water management, fuel quality and deterioration conditions can show critical effects on PEMFC performance. Furthermore, if the exposure time to these faulty conditions exceed quite long, irreversible degradation and system ageing would occur. This work aims to investigate the impact of

both improper water managements and reactants starvation conditions on H<sub>2</sub>/O<sub>2</sub> PEMFC short-stack performance. To this purpose, the experimental activity performed to characterize the stack health-state both in normal and abnormal conditions is presented. Particular attention is dedicated to the effects caused by improper conditions on stack electrochemical impedance spectroscopy (EIS) measurements' variations. Depending on the faulty conditions, the experimental results are then analyzed for health-state monitoring and diagnosis purposes.  
**Keywords:** Diagnosis, EIS Spectra, Hydrogen/Oxygen PEM Fuel Cells, State-of-Health



**Application of Buckingham  $\pi$  theorem for scaling-up oriented fast modelling of Proton Exchange Membrane Fuel Cell impedance**  
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**HIGHLIGHTS**  
• A methodology to reproduce PEMFC impedance is proposed.  
• The Buckingham  $\pi$  theorem is utilized to simplify the Buckingham's theorem.  
• Good accuracy in PEMFC impedance prediction is proved.  
• The possibility to use this methodology with scaling-up purposes is demonstrated.

- Generalized scaling-up approach based on Buckingham theorem for Polymer Electrolyte Membrane Fuel Cells impedance simulation. Polverino, P.; Bove, G.; Sorrentino, M. ICAE2018, published on Energy Procedia – Selected for Applied Energy Special Issue submission.
- Under submission: 2 journal papers dealing with the state of the art of diagnostics techniques and PEMFC faults, respectively.

### Conferences and events

- 6th Int. European PEFC & Electrolyser Forum 2017
- Electrochemical Science and Technology Conference and Annual Meeting of The Danish Electrochemical Society 2017
- IEEE, Vehicle Power and Propulsion Conference, 2017
- Fundamentals & Development of Fuel Cells, 2017
- 7th EFC "Piero Lunghi" Conference, 2017
- FCH2JU Review Days 2016 – 2017 – 2018

### Public Deliverables\*

- D5.1 System Testing Procedure
  - D5.3 Diagnostic Tool Final Validation
  - D6.1 Project Website
  - D6.6 Workshop N.1
  - D6.7 Final Demonstration Workshop N.2
- \*available on project website + public abstract

### Students involvement

- 2 PhD students
- 1 master + 6 bachelor students

- Public Abstract -

Deliverable D2.1

Technical specifications and test procedure

The HEALTH-CODE project focuses on the development of an Electrochemical Impedance Spectroscopy (EIS)-based diagnostic and prognostic tool to be validated in laboratory environment, first under controlled conditions and then under simulated real operation.  
The main technique proposed, which makes use of electrochemical impedance spectroscopy (EIS), provides effective information on stack electrochemistry. These results are more accurate for monitoring when compared to conventional techniques, which are based on the collection and the processing of several indirect measures (i.e. voltage, current, temperature, pressure, etc.). With the objective of developing a tool that should be implementable in any system, attention will be given to the problem of making it as general as possible, which in turn entails its easy and cheap communication. It is worth remarking that future straightforward implementations are also envisaged for APU, mobile and automotive systems, and other electrochemical devices (batteries, electrolyzers) which may embed the tool for monitoring and diagnosis.

HEALTH-CODE will face the challenge of delivering a monitoring and diagnostic tool able to evaluate the current state of health of a Proton Exchange Membrane Fuel Cell (PEMFC) and detect faults as well as forthcoming failures. The application will focus on stationary PEMFCs for  $\mu$ CHP (1 kW) and backup (3 kW) applications, equipped with different stacks and running under real operating conditions.

The project deals with 5 main fields:  
- Water management (drying, flooding)  
- Fuel quality change (contaminants)  
- Fuel starvation  
- Oxygen starvation  
- Sulfur poisoning

Dedicated diagnostic algorithm will be developed on the basis of the acquired EIS data and test results will support the development and tuning of the hardware dedicated to the first device. This document aims at creating a Test Protocol for PEMFC stacks (UPH and dUPH test) in order to create valuable data for training diagnostic algorithm to be embedded on a final real-time diagnostic tool dedicated to the previously mentioned techniques. In order to assure reproducibility and laboratory interoperability, this test protocol has been based on the exploitation of previous FCH2JU projects dealing with PEM stack testing characterization and EU Standardization (ref. 13) and it has been adapted to HEALTH-CODE project purposes through the exploitation of partners' expertise (ref. 16).

## WORKSHOPS & COMMUNICATION

### Joint workshop HEALTH-CODE-DIAMOND

Luzern (July 2017) - 6th International European PEFC & Electrolyser Forum.

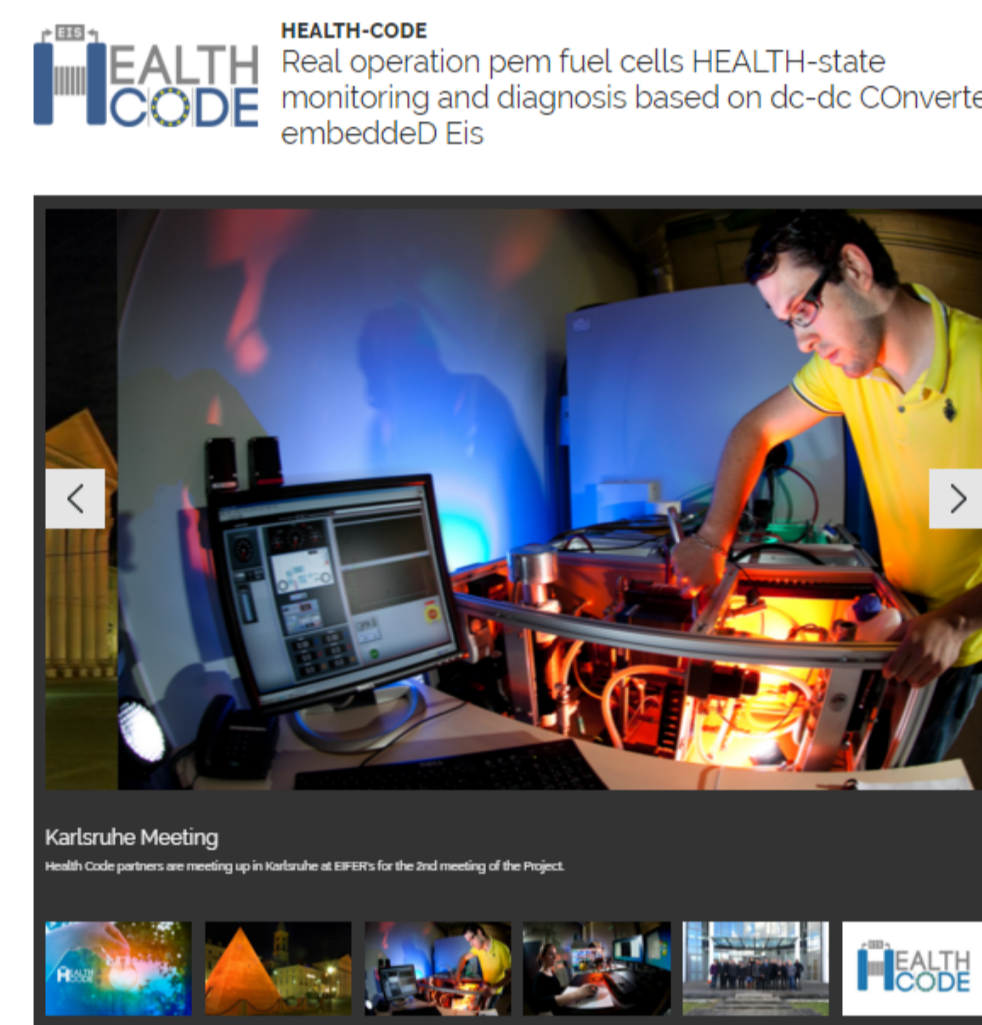
- 45+ Participants
- 16 presentations (1 speech from industry + 1 special contribution)
- 100+ Flyers distributed



### Joint workshop HEALTH-CODE-INSIGHT

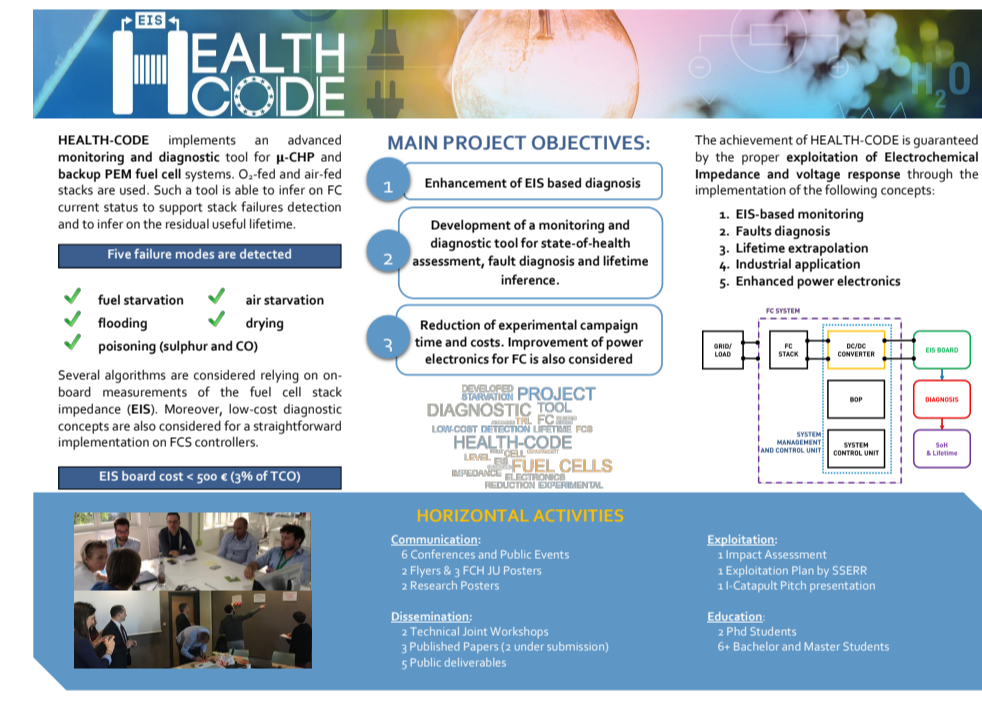
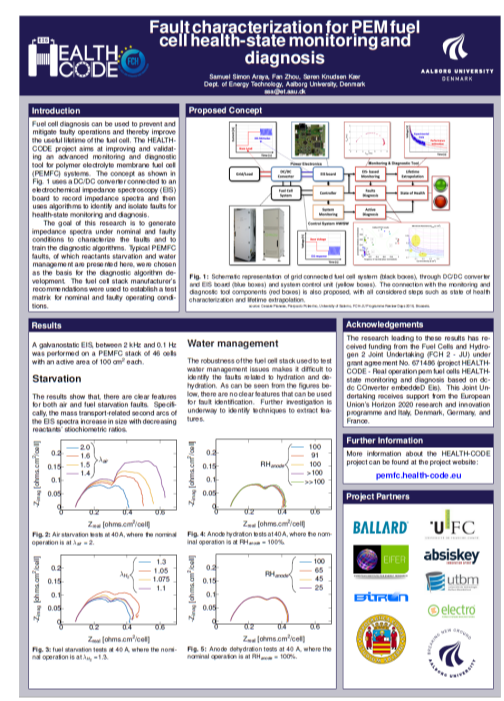
Brussels (November 2018) – PRD2018

- 60+ Participants
- 12 presentations (3 speeches from industry)
- Future exploitation focus



### Communication materials

- 2 flyers & 3 FCH JU posters
- 3 posters
- 1 video (on-board EIS diagnosis) on the website



## EXPLOITATION

### I-CATAPULT 2018\*



\* EIFER innovation challenge

Capture innovations at an early stage and develop new ideas in a bottom-up process for the four strategic axis:

- Smart and Sustainable City
- Local Multi-Energy Systems
- Low Carbon Hydrogen Solutions (HEALTH-CODE)
- Energy Transition, Markets and Environment
- Cross-cutting topic of Data Science

## IMPACT ASSESSMENT

An internal workshop on impact assessment was held during the 4th project meeting in Belfort (February, 2017). It was chaired by Absiskey who organized the workshop into three sessions.



Aim: to collect "genuine" ideas on how the project will impact at personal, laboratory/team and organization levels. During the session the partners provided their vision on how this RIA project would impact after its closure.



"How to turn concept into Business"

Support Services for Exploitation of Research Results



Two potential industrial follow-up  
Inputs for Business Plan



The Lean Canvas		Health-Code project		21-sep-2018 Iteration #1 LABS
<b>Problem</b> Top 3 problems Expensive, large and complex equipments Quality of measurements To many device Alternative Solutions Impedance device manufacturers	<b>Solution</b> Top 3 features Algorithm (SW) B. board (HW) Converter (HW) Key Metrics Key activities you measure Time of processing Number of fails Accuracy index	<b>Unique Value Proposition</b> Providing data analysis autonomously and custom made for the FC sector	<b>Unfair Advantage</b> Can't be easily copied or bought Patent	<b>Customer Segments</b> Target customers University labs Company labs End of Line (EoL) test rigs Early adopters Fuel Cell technicians Spin off
<b>Cost Structure</b> people distribution administration patents facilities IT HW Support		<b>Revenue Streams</b> Sell the device (HW) License the algorithm (SW)		
PRODUCT		MARKET		



www.pemfc.health-code.eu

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