



**HEALTH-CODE** implements an advanced monitoring and diagnostic tool for  $\mu$ -CHP and backup PEM fuel cell systems. Oxygen-fed and air-fed stacks are used. Such a tool is able to determine the FC current status to support stack failures detection and to infer on the residual useful lifetime.

Five failure modes are detected:

- ✓ change in fuel composition
- ✓ air starvation
- ✓ fuel starvation
- ✓ sulphur poisoning
- ✓ flooding and dehydration

Several algorithms are considered relying on on-board measurements of the fuel cell stack impedance (EIS). Moreover, low-cost diagnostic concepts are also considered for a straightforward implementation on FCS controllers.



## MAIN PROJECT OBJECTIVES:

1

The enhancement of electrochemical impedance spectroscopy (EIS) based diagnosis

2

The development of a monitoring and diagnostic tool for state-of-health assessment, fault detection and isolation as well as degradation level analysis for lifetime extrapolation

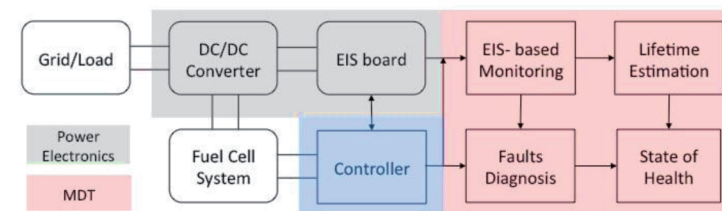
3

The reduction of experimental campaign time and costs. Moreover, the improvement of power electronics for FC is also considered

The achievement of HEALTH-CODE objectives is guaranteed by the proper **exploitation of Electrochemical Impedance and voltage response** through the implementation of the following concepts:

1. EIS-based monitoring
2. Faults diagnosis
3. Lifetime extrapolation
4. Industrial application
5. Enhanced power electronics

The figure shows the scheme of the monitoring and diagnostic tool and the links with the fuel cell system.



## COMMUNICATION ACTIVITIES OF HEALTH-CODE PROJECT:

### EVENTS

FCH 2 JU  
Review days



Brussels  
November 2016

7th Fundamentals  
& Development of  
Fuel Cells



Stuttgart  
January 2017

One-Day Workshop on  
Monitoring, Diagnostics  
and Control for Fuel Cells



Lucerne  
July 2017

### PUBLICATIONS

Russo et al., Journal of  
Power Sources 353  
(2017) 277-286



Petrone et al., Fuel Cells  
(2017)



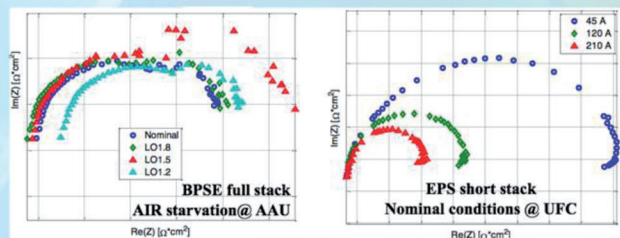


## ACHIEVEMENTS

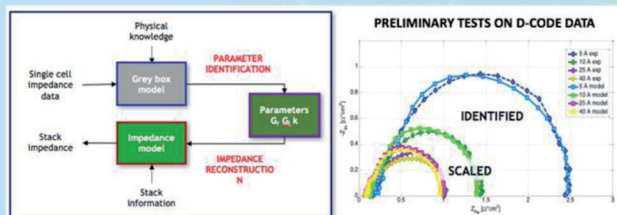
The **first prototype** of the **EIS module** is fitted into an aluminum box that contains the Analog Front End board (for the acquisition of the Voltage and Current measurements) and a BeagleBone Black (for storing and processing the acquired data).



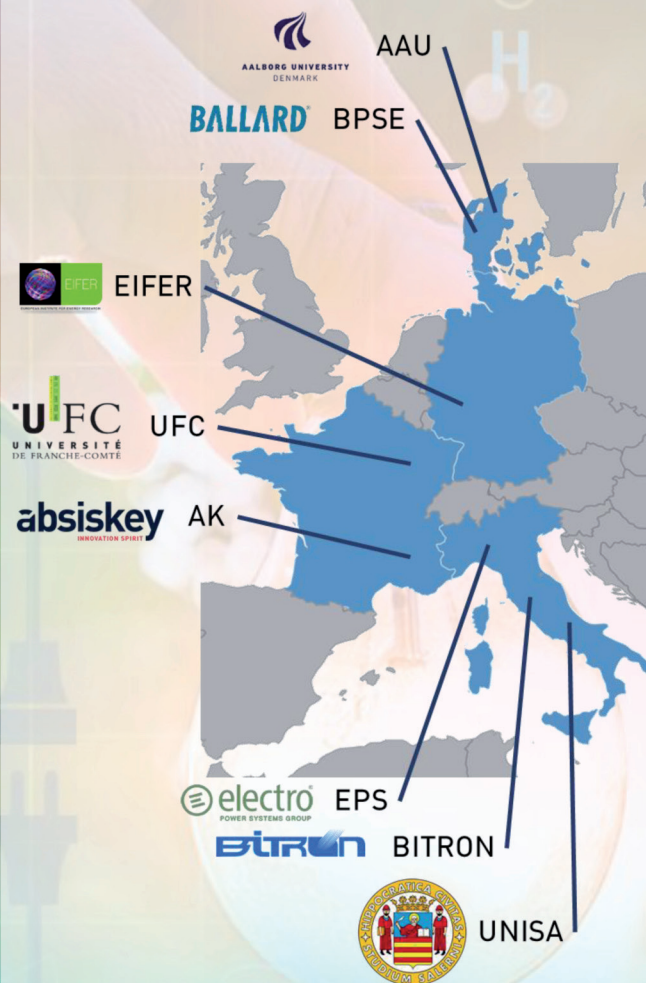
The complete set of about 1500 spectra (normal and faulty conditions) have been acquired and used for algorithms development.



A novel **scaling-up** algorithm has been developed; it is able to extrapolate full stack performance and impedance behavior from single cell, single repeating unit or short stack data.



## HEALTH-CODE PARTNERS



<http://pemfc.health-code.eu/>



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REAL OPERATION PEM FUEL CELLS  
HEALTH-STATE MONITORING AND  
DIAGNOSIS BASED ON DC-DC  
CONVERTER EMBEDDED EIS



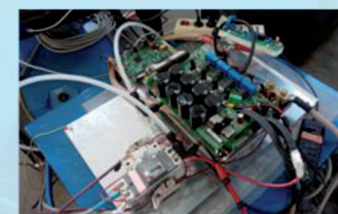
EPS stack  
experiment  
@ UFC



Ballard stack  
experiment  
@ AAU



Ballard stack  
experiment  
@ EIFER



DC/DC  
converter  
@ BITRON

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